



21600 NORDHOFF ST.
CHATSWORTH, CALIFORNIA 91311 USA
PH: (818) 882-1238
E-Mail: sor@sor.com
Internet: <http://www.sor.com>

#109-200/202

FJ45LV DOOR PANEL UPHOLSTRY SET

INSTALLATION INSTRUCTIONS

PLEASE READ INSTRUCTIONS BEFORE INSTALLATION

1. Lay upholstery on a soft towel with the foam side up.
 2. Align the bottom, curved edge of the masonite door panel with the bottom edge of foam, with the smooth side of the masonite face up.
 3. Using an ink pen, trace the outer edge of the masonite door panel and the two larger holes in the masonite onto the foam. **DO NOT TRACE OR CUT OUT THE SMALLER HOLES IN THE DOOR PANALS.** Remove door panel and cut foam (not vinyl) on pen lines with scissors - **DO NOT USE A RAZOR KNIFE TO CUT FOAM.**
 4. Using scissors, cut vinyl upholstery so that approximately 1 1/4" of vinyl material extends beyond edge of foam. At corners and curved areas, cut vinyl into 1/4" slits coming out from curved edges like the rays of the sun, stopping cut approximately 1/4" away from the foams edge. **DO NOT CUT THESE SLITS ALL THE WAY TO THE EDGE OF THE FOAM.**
 5. At the vinyl showing inside the two circles, take a razor knife and make a horizontal and vertical cut in vinyl, crossing each other at the center of the circle (+).
 6. Place masonite door panel back onto foam with the smooth side face up. Using a spray adhesive, spray and fold vinyl over and onto masonite one side at a time (always follow instructions on can of spray adhesive as procedures on different products vary). Start with one of the longer straight pieces of vinyl first, and continue all of the way around door panel.
- We recommend using a spray adhesive such as "3M Super 77 Multipurpose Adhesive" to glue the edges of vinyl to the back of the masonite.
7. Taking a razor knife, cut away any vinyl that is covering the smaller door clip holes in the masonite. Vinyl should be cut approximately 1/2" away from edge of door clip holes.