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116-06-SOR

SOR TRANSFER BOOT REPAIR KIT

You will need contact cement, rivet gun, scissors, awl or scribe, drill and 1/4 inch drill bit.

1. Remove knob from lever.
2. Unbolt and remove old transfer boot.
3. Drill out old aluminum rivets from the outer retainer ring.
4. Remove inner retainer ring. Note location of the boot seam, you will need to position the new seam in this same location.
5. Remove the old factory vinyl boot. You can repair your old outer trim ring as needed, straighten, sand and repaint.
6. Now your ready to install your new SOR heavy duty Tuff Duck replacement transfer shift boot. First test fit the new SOR boot. Position new boot seam in the same location as the old seam.
7. Using scissors miter the four corners.
8. Put the contact cement on the underside of the outer trim ring, and the outer bottom edge of the new SOR boot.
9. Once the cement becomes tacky, slide the new SOR inner boot inside the outer ring, from the bottom up, working your way all away around the outer ring.
10. Put the inner ring inside, from the bottom up, use the awl or scribe to punch holes in the new SOR boot. Use the 4 new rivets provided in kit, rivet the inner ring to the outer ring.
11. Reinstall new boot, and knob.
12. Now your boot has been upgraded to a stronger, longer lasting material.