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## #282-35 UB40 FRONT FENDER FLARES INSTALLATION INSTRUCTIONS

### TOOLS REQUIRED

Electric Drill  
Small C-clamps  
Phillips screw driver  
Scotch-brite pad #7477

### PARTS LIST

1 RH flare  
1 LH flare  
18 self-tapping screws  
8' rubber molding



### INSTALLATION INSTRUCTIONS:

1. Place correct flare under the front fender. Position the flare so the corner of the fender fits the radius of the flare evenly.
2. Secure the flare to the fender temporarily using small C-clamps, make sure the flare is positioned so that the same width of flare protrudes from under the fender, so the flare is even from top to bottom.
3. CAUTION RECHECK THE POSITION OF THE FLARE CAREFULLY PRIOR TO DRILLING ANY HOLES.
4. Install the flare using the self tapping screws provided.

CHECK THE FIT OF ALL PARTS PRIOR TO INSTALLATION, CUTTING, AND PAINTING.

### PAINTING:

MATERIALS REQUIRED: Simple green (cleaning solution), 400 grit sandpaper, Scotch-brite pads 07447, wax and grease remover, clean rags, semi flexible bonding clear part #39861, PPG brand DCX 61 hardener/2 part, PPG brand DX814 Flex additive/2 part. PPG brand DT860 reducer 1-1/2 part, PPG brand Clear part #2021/4 part, spot putty/Red puddy- Nitro-Stan brand part #9001.

1. Mix simple green solution 1 cup to 5 gallons water. Use Scotch-brite pad 3M 07447 to thoroughly scrub inside and outside of parts with simple green solution. On the outside surface only scuff to break the surface gloss. Do not over scuff. Inspect for surface defects air bubbles or divots. Repair with Red putty- as required. Wipe parts down with wax & degrease remover prior to painting.
2. Apply semi flexible bonding clear at 100% straight. See manufacturer specifications. At room ambient temperature 75 degrees apply 1 light coat, allow to dry. Apply a second medium coat, allow to dry. Apply a third medium coat, allow to dry.
3. Apply base coat per manufactures recommended instructions.
4. Apply clear coat per manufactures recommended instructions.
5. Color sand and polish as required.