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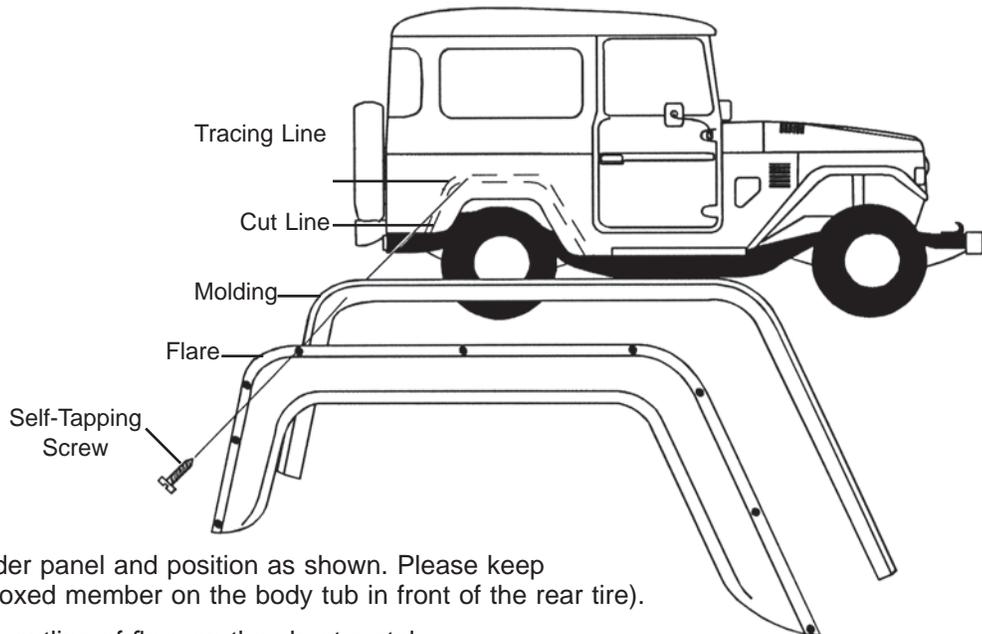
#282-40 UB40 FENDER FLARES INSTALLATION INSTRUCTIONS

TOOLS REQUIRED

Electric drill
Phillips screw driver
Marking pen
Metal Nibblers or Air Saw
Scotchbright pad #7477

PARTS LIST

1 RH flare
1 LH flare
18 self-tapping screws
10' rubber molding



INSTALLATION INSTRUCTIONS:

1. Place flare against correct fender panel and position as shown. Please keep in mind any body structures (boxed member on the body tub in front of the rear tire).
2. Using a marking pen, trace the outline of flare on the sheet metal.
3. Remove the flare and lower the trace line by 1 inch. This line will be in the cut line.
4. Using a metal nibbler or air saw, cut along the "cut line" marked on the sheet metal CAUTION RECHECK ALL MEASUREMENTS AND CUTTING LINES BEFORE MAKING ANY CUTS. Deburr any sharp edges with a flat file. Coat all exposed metal with paint or nail polish to prevent rusting.
5. Note: On vehicles from 3/69-9/71 be careful of fuel vapor canister located on passenger rear fender well. Consult your local smog laws on removal of pollution control devices.

CHECK THE FIT OF ALL PARTS PRIOR TO INSTALLATION, CUTTING, AND PAINTING.

PAINTING:

MATERIALS REQUIRED: Simple green (cleaning solution), 400 grit sandpaper, Scotch-brite pads 07447, wax and grease remover, clean rags, semi flexible bonding clear part #39861, PPG brand DCX 61 hardener/2 part, PPG brand DX814 Flex additive/2 part. PPG brand DT860 reducer 1-1/2 part, PPG brand Clear part #2021/4 part, spot putty/Red puddy- Nitro-Stan brand part #9001.

1. Mix simple green solution 1 cup to 5 gallons water. Use Scotch-brite pad 3M 07447 to thoroughly scrub inside and outside of parts with simple green solution. On the outside surface only scuff to break the surface gloss. Do not over scuff. Inspect for surface defects air bubbles or divots. Repair with Red putty- as required. Wipe parts down with wax & degrease remover prior to painting.
2. Apply semi flexible bonding clear at 100% straight. See manufacturer specifications. At room ambient temperature 75 degrees apply 1 light coat, allow to dry. Apply a second medium coat, allow to dry. Apply a third medium coat, allow to dry.
3. Apply base coat per manufactures recommended instructions.
4. Apply clear coat per manufactures recommended instructions.
5. Color sand and polish as required.