



21600 NORDHOFF ST.
CHATSWORTH, CALIFORNIA 91311 USA
PH: (818) 882-1238, E-Mail: sor@sor.com
Internet: <http://www.sor.com>

#310-45RC DELUXE SEAT COVERS

FITS 1974-3/77 FJ45 PICKUP RIGHT HAND DRIVE NON-USA

GENERAL INFORMATION

It is highly recommended that a professional upholsterer install these seat covers. Installation should be done in a warm, dry location, above 70 degrees Fahrenheit. Allow the seat covers to sit in the sun or under a light to become more pliable before installation. The fit of your new seat covers will be determined by the condition of your foam. In some cases it will be necessary to replace the foam. Replacement **automotive rated foam** can be purchased from **SPECTER OFF-ROAD** or through your local upholstery/trim shops. The covers can be cleaned with any product that is compatible with vinyl. Remove the seats from the vehicle. Unbolt the backrests from the cushions and remove all brackets. **KEEP** all the bolts, screws, and washers. If you are restoring your Land Cruiser, paint the frame to renew.

INSTALLATION INSTRUCTIONS:

1. If old foam is bad, either replace or add 1 inch foam to build seat back to original thickness and height.
2. Start with one bottom seat cushion, turn the upholstery cover inside out, fold the seat cover in half so the retainer wire is lined up with the slot in the foam. Install hog rings around the wire to connect the upholstery to frame.
3. Start at the front of the cushion and roll the upholstery over the corners and smooth out the seams.
4. Turn over the bottom seat covers and install the string through the bottom hem. You can easily pull string through by attaching string to wire and pull through. Pull string and tie off so the cover is in position to attach hog rings.
5. Smooth down all edges and sides for nice tight fit, attach hog ring to bottom frame to secure upholstery in place. If padding is not replaced you may have to fold over excess material to attach hog rings.
6. Install the other seat bottom following the same instructions.
7. Next, install the driver & passenger backrest seat covers. If old foam is bad, either replace or add 1 inch foam to build seat back to original thickness and height.
8. Start with one cushion and turn the upholstery cover inside out, fold the seat cover in half so the retainer wire is lined up with the slot in the foam. Install hog rings around the wire to connect the upholstery to frame.
9. Start at the front of the cushion and roll the upholstery over the corners and smooth out the seams.
10. Turn seat over and pull fabric tight at the edge of the seat backrest. Install clips to frame to hold fabric in place.
11. Reposition the back panel and install screws making sure to keep fabric tight.
12. Reattach seat back to seat bottoms to frame. Reinstall seats into vehicle.
13. Enjoy your new upholstery.