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## #310-5655

# FJ55 WAGON REAR SEAT UPHOLSTERY KIT

## 1968-7/80 FJ55 REAR

### **PROFESSIONAL INSTALLATION RECOMMENDED**

#### PLEASE READ INSTRUCTIONS BEFORE INSTALLATION

It is highly recommended that a professional upholsterer install these seat covers. Installation should be done in a warm, dry location, above 70 degrees Fahrenheit. Allow these seat covers to sit in the sun or under a light to become more pliable before installation.

Rear seat upholstery kit includes: 1 reproduction foam cushion for back rest, 1 bottom reproduction foam cushion for the bottom seat cushion, 1 set deluxe seat cover set which includes 1 back bench seat cover, 1 bottom bench seat cover, bag of hog rings, 2 fourteen inch wires, 2 twenty seven inch wires, 1 thirty-eight inch wire and 3 forty nine inch wires.

Compare the retainer wires to the seams and the loops to determine their position. Do NOT install them at this time. There are 4 different sized wires which are used to reinforce the seams during the installation.

TOOLS REQUIRED: Hog ring pliers, Phillips head screwdriver, metric sockets, scissors, sharp punch or awl tool to make small holes. Please note this punch or awl will be used to locate the small holes that attach the frames to the backrest & cushion. The tool MUST NOT be larger than the holes for the small Phillips head screws.

#### INSTALLATION INSTRUCTIONS

1. Remove the seats from the vehicle for installation. Now is the best time if you want to sandblast and repaint all your seat frames, springs, and support brackets.
2. Start with the backrest, install the new reproduction foam, pull a large 33 gallon trash bag (not included) over the seat back, this will aid in reducing the friction between the inside surface of the vinyl and the foam.
3. Center the new seat cover over the backrest and around the edges. Turn the back rest upside down onto a soft surface, use an old blanket or large towel to protect the new upholstery and provide a soft place to work.
4. Check to confirm the seat cover is aligned to the foam edges.
5. Align the metal rear seat panel onto the back of the frame. Thread the retainer wire through the seams on all four sides of the seat cover.
6. Secure the vinyl seat cover in place by snugly hooking the seat cover onto the claws which are around the edges of the factory seat frame. Attach the rear seat hinge (see SOR catalog page #118-566) to the bottom of the frame. Attach the rear seat stop (see SOR catalog page #118-570), attach the right and left seat locks (see SOR catalog page #118-575 and #118-576) to the sides.
7. Making sure the vinyl seat cover remains on the inside of the rear metal trim panel. Reinstall the panel edges and secure with screws and washers into the factory holes.
8. Next take the bottom cushion install the new reproduction foam, pull a large 33 gallon trash bag (not included) over the seat back, this will aid in reducing the friction between the inside surface of the vinyl and the foam.
9. Place the seat cover over the cushion and smooth down the edges for a nice tight fit. Make sure to keep the seams aligned with the edges of the cushion.
10. Place the seat top side down onto a soft surface, use an old blanket or large towel to protect the new upholstery and provide a soft place to work. Thread a retainer wires through the sewn seam at the bottom edges of the seat cover. Starting with front center, then the back, then both sides, next attach the hogrings to the seat frame to make a nice tight finish.