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INSTALLATION INSTRUCTIONS

For Parts #311-7340, #



Kit Contents

2 Seat Back Covers
2 Seat Bottom Covers
2 Pieces of Cord
Retainer Wire

GENERAL INFORMATION

Installation should be done in a warm, dry location, above 70 degrees Fahrenheit. Allow the covers to sit in the sun or under a light to become more pliable before installation.

The fit of your new seat covers will be determined by the condition of your foam. In some cases it will be necessary to replace the foam. Replacement foam, tie-down straps, screw and washer kits can be purchased from Specter Off-Road (see page 311). Any missing, rusted or broken mounting hardware can be found on page 118 of our catalog.

Suggested Replacement Parts

See page 311 of the Specter Off-Road Catalog or SOR.COM for the follow replacement parts.

REAR SEAT UPHOLSTERY INSTALLATION



Seat Foam

Manufactured from 2 inch Qualex foam. See page 311 for the part number that fits your model.



Hardware Kit

#311-930A REAR JUMP SEAT HARDWARE KIT- Fits 1965-1978 FJ40 rear jump seat - 35 piece set- Does 1 jump seat.



Seat Bumper

311-950 REAR JUMP SEAT BUMPER- Fits 1958-4/78 FJ40 - 2 per side required.



Tie-Down Straps

311-940A-A JUMP SEAT STRAP - Fits 1958-9/73 FJ40 -Black nylon strapping - 7.5 inches - Sold in pairs.



Seat Strap Twist

311-956 OEM TWIST FASTENER - comes w/ nut and lock washer - sold each - Aftermarket also available.

1. Remove the seats from the vehicle.
2. Remove the old covers. KEEP all the screws and trim washers. Missing seat cover or assembly hardware can be purchased from Specter Off-Road (see page 118 and 311).



Seat Bottom Cover Installation

1. There are 2 pieces of support cord; one for each seat bottom. A piece of cord is threaded through the hem on all 4 sides of each bottom seat covers. The cord is used as a drawstring to cinch the seat bottom tight. Your kit came with a length of retainer wire. This wire is used to reinforce hems where the vinyl attaches to the seat back frame. You will need to cut the wire into the proper lengths for each seam. Each length of wire will need a loop at each end to prevent damage to the vinyl. Measure each seam where the cover will be mounted to the seat frame. Use the loop on the end of the wire that came with your kit as a reference for loop size.

Recommended wire lengths

#311-?? Jump Seat Cover Kit requires ?? pieces of retainer wire. These are manual/hand machine sewn covers and variations in the seams exist requiring you, the installer to cut the wire to final lengths. Measure the seam, measure and mark the wire, measure the seam again. Add approximately 1 inch (2.54 CM) to the measurement to accommodate the ½ inch (1.27 CM) loop on each end. Measure twice cut once. Cut the wire and curl the ends. The wire on a finished length, cut and curled should hide inside the seam.

2. Begin with the seat bottom. Use the wire as a fish to thread the cord through seams in one continuous loop. Feed the wire through the seam in the seat bottom. Thread the cord through the loop in one end of the wire and tape it securely to itself. (See Figure 1). Pull the wire out of the seam with the cord attached threading it through the seam.
3. Center the new seat bottom cover over the foam and seat frame. Pull the cord snug and tie it into a knot.
4. Reinstall the screws and washers through the vinyl into the original holes on the jump seat bottom frame making sure to keep the support cord outside the screws toward the edge of the cover.



Figure 1



Figure 2

Seat Back Cover Installation

5. Match the different lengths of wire to the back seat cover edges. Insert the correct length wire into each hem on all 4 edges making sure the wire does not protrude from the end of the seam. (See Figure 2)
6. Center the new seat back covers over the foam and seat frame.
7. Reinstall the screws and washers through the vinyl into the original holes on the seat back frame making sure to keep the support wire outside the screws toward the outer edge of the cover (see figure 3).
8. Reinstall the seats in your vehicle.

The covers can be cleaned with any product that is compatible with vinyl.

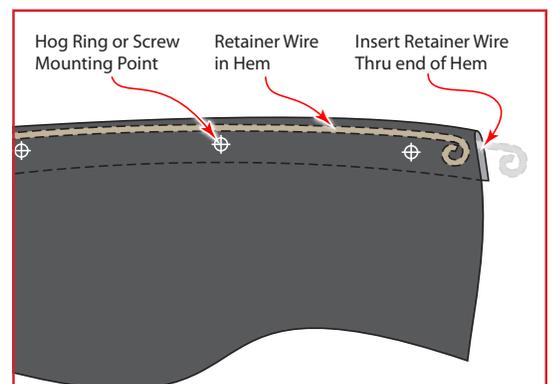


Figure 3