



Specter Off-Road, Inc.
21600 Nordhoff St. Chatsworth, CA 91311 USA,
www.sor.com,
(818) 882-1238, sor@sor.com

SOR 60 & 62 Series Carpet Sets

Installation Instructions for SOR Part Numbers: #343-606 & #343 640



Contents

4 Piece SOR Premium 60
Series Carpet Set

Tools & Supplies

Assorted Metric Wrenches
Phillips Screwdriver
Slot/Bladed Screwdriver
Utility Knife With New Blades
Staple Gun and Staples
Scissors

Additional products

#343-609 & 670 Felt Kit
#343-615 Panel Kit
#343-620 Wheel Arches
#343-624 & 625 Wheel Arch Ears
#343-612 Seat Boots

Introduction

SOR Carpet Sets are custom fit for your Cruiser. They are tailored to fit USA 60 Series Land Cruisers. For a proper fit, you will need to remove the old carpet and felt padding. You will need to replace the felt padding. Purchase SOR Felt Kit #343-609 or #343-670 depending on your model. You will need to cut openings for shift levers, rear heater and any non factory accessories specific to your vehicle. Be sure that the blade on your utility knife is new and that you have replacement blades. Specter Off-Road will NOT be responsible nor will we except returns on cut or modified carpet. If you do not feel you can successfully install this product, seek professional help.

PLEASE READ THESE INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION



Preparation

1. Remove the transmission and transference shift lever knobs. Remove the outer boot(s). When installed, the new carpet will lay between the outer and inner boots. **RETAIN THIS AND ALL HARDWARE** for installation of the new carpet. Order any replacement hardware, panels or knobs as needed, See pages 114 and 118 of the SOR catalog for trim and seat part and #116 for boots and knobs.
2. Remove the front seats from the vehicle. Remove the shift levers and any plastic shifter housing that may exist. Refer to your service manual for this process. After removing the shift levers, place a rag over the transmission lever tower to protect both the transmission and the back of the new carpet during installation.
3. Remove the door sills for the front and passenger doors by removing the Phillips head screws. Partially remove the plastic welting that covers the pinch weld in the door sill area. In some models you will need to remove the Dead Pedal near the drivers kick panel. Remove the front kick panels. Remove the plastic panel on the middle (“B”) door pillar. Remove the center console.
4. Remove the old carpet and felt padding. Salvage the plastic conduits shields stapled to the back side of original carpet in the door openings. Your Cruiser may have them on one or both sides of the vehicle, in both front and rear doorways.
5. Thoroughly vacuum the floor pan, removing any, dust, dirt or other debris.
6. If you purchased SOR Carpet Felt Kit #343-609 or #343-670. Install it now.

Installation

FRONT FLOOR

1. Start with the front fire wall area and work your way back. Lay the front piece of your new SOR carpet in position. Confirm that the carpet is centered and positioned to fit against the door jams, seat mounts and parking brake. Test fit the scuff plates in the door jams.
2. You will need to trim the new carpet to fit the position of the shift levers, console mounts and the rear heater specific to your model year. Cut the holes for the shift levers. Feel for one of the shift lever openings in the floorboard. Cut an “X” across the center of the hole with a sharp razor knife. Make the X smaller than the finished size of the opening. Be careful not to **OVER** cut the carpet. Check finished position of the carpet once again before cutting the holes clear of the shift lever openings. The hole should be smaller than the hole in the floor board but large enough not to restrict lever action. The screws holding the mounting ring for the shift lever boots will screw through the carpet holding it in position.
3. Reinstall the shift lever and boot if applicable. This will assist holding the carpet in position while you cut for the other lever. Reinstall the inner boot if applicable. Use an awl to locate the screw holes through the carpet. Carefully open the screw holes in the carpet to allow the screw to pass through freely and not catch on the carpet resulting in runs.
4. Cut the carpet for the rear heater. You will need to cut the carpet clear of the rear heater to allow air through the heater. Cut the carpet using the center of the heater as a reference. Make a cut approximately 11 inches (28 cm) the length of the heater from the center of the vent end to the center of the blower housing towards the front of the vehicle. Be careful not to over cut. This will allow the carpet to be pushed down around the sides of the heater and trimmed away. Trim the outline of the heater.
5. If your vehicle has plastic shields that cover wire conduits under the scuff plates, you will need to install them on the new carpet. Staple the edge of the carpet to the shield as was done on the factory carpet installation. Avoid piercing wires, **make sure the conduit is not under the shield while stapling**. Back the shield with a small piece of wood to avoid crushing it as you staple. Bend flat any exposed staple points that may pierce the conduit. Place the shield in position on the door opening pinch weld repositioning the conduit under the shield.
6. In some models, the original position of the jack and tool set was under the left front seat. If your jack is stored under the seat you will need to cut the carpet to accommodate the mounts. Use a sharp razor knife to cut the carpet being careful not to **OVER** cut.

REAR/PASSENGER COMPARTMENT FLOOR

1. Lay the passenger compartment carpet in position. Tuck the carpet into position under the back seat. Temporarily pull the seat bottom forward to make adjusting the carpet easier. The front edges of the passenger carpet should lay on top of the back edges of the front carpet.
2. Locate the plastic shields that covers the wire conduit in the door openings. Staple the edge of the carpet to the shield as was done on the factory carpet installation. Avoid piercing wires, **make sure the conduit is not under the shield while stapling**. Temporarily remove the conduit from under the shield while stapling to avoid piercing wires. Back the shield with a small piece of wood to avoid crushing it as you staple.
3. Trim notches in the carpet so it lays flat around the rear of the center console and/or heater hoses.
4. Install seats, center console, plastic panels, edge welting and door sills for the front and passenger areas. Reinstall shift lever knobs and front kick panels. Reconnect any linkages that were disconnected according to your service manual. Install plastic panels, dead peddle (if applicable), edge welting and door sills.

CARGO COMPARTMENT

1. Fold the rear seat flat.
2. Remove the metal trim from the rear of the seat-back. Use a Phillips screwdriver and remove the 15 small screws.
3. Remove the cargo compartment sill trim.
4. Lay the new carpet in position.
5. Replace the trim around the seat back holding the new carpet in position. Use an awl to locate the screw holes through the carpet. Sufficiently open the holes to avoid running the carpet.
6. Replace the cargo compartment sill trim using an awl to locate the screw holes through the carpet.

TAILGATE CARPET PANEL

1. To remove the tailgate carpet panel from the tailgate, gently pry the panel clips free to avoid breaking them.
2. Pry the old carpet staples free from the Masonite backer by removing the staples. If your backer is excessively cracked, a new panel kit which include panel clips can be purchased from Specter Off-Road, see part number #343-615. To replace broken or missing panel clips only, see part number #139-25K.
3. Using a heavy duty staple gun, staple the tailgate carpet to the Masonite panel. Alternatively, you can glue the carpet using automotive grade contact cement. Be sure to follow the manufacture's gluing instructions.
4. Insert the panel clip into the key hole slots in the panel and snap the carpet panel assembly back into position.

